



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3078-042
Job Sheet 170062



Part No: D3078-042

Job Qty: 2 ea

Part Name: Step Assembly, Hi Short RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/8/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.10.21 NEW ISSUE DD VERF:JLM IPP REV:B 15.11.12 REV.C3 DD VERF:JLM
IPP REV:C 16.03.15 DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/25/18	0.00	0.00	Start Up Large Fab-4		2018-01-12
110	Large Fab	2 pcs		1/25/18	0.00	2.40	Large Fab 8		2018-01-15
120	QC	2 pcs		1/25/18	0.00	0.00	QC6		2018-01-15
130	Large Fab	2 pcs		1/25/18	0.00	2.40	Large Fab 2		2018-01-15
140	QC	2 pcs		1/25/18	0.00	0.00	QC9		2018-01-15
150	QC	2 pcs		1/25/18	0.00	0.00	QC5		2018-01-15
160	HandFinish	2 pcs		1/25/18	0.00	0.42	HandFinish1		2018-01-15
170	QC	2 pcs		1/25/18	0.00	0.00	QC7-2		2018-01-15
200	Large Fab	2 pcs		1/25/18	0.00	2.40	Large Fab 2		2018-01-15
210	QC	2 pcs		1/25/18	0.00	0.00	QC10		2018-01-15
220	QC	2 pcs		1/25/18	0.00	0.00	QC5		2018-01-15
230	HandFinish	2 pcs		1/25/18	0.00	0.42	HandFinish6		2018-01-15
240	Powdercoat	2 pcs		1/25/18	0.00	0.38	Powdercoat1		2018-01-15
250	HandFinish	2 pcs		1/26/18	0.00	0.42	HandFinish3		2018-01-15
260	QC	2 pcs		1/26/18	0.00	0.00	QC3		2018-01-15
290	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3-1		2018-01-15
300	QC21-SA	2 Ea		1/26/18	0.00	0.00	QC21		2018-01-15

Part Op 110 - 1-Cut D2622-120 extrusion to 59.75" long as per Dwg D3078

Descriptions: 130 - 1-Bevel end for welding FWD ONLY 2-Weld Support, weld Fwd End Plate as per QSI 004 & Dwg D3078

A/RAluminum Rod

200 - 1- Rivet Leg Assembly as per Dwg D3078. 4-Weld Aft End Plate as per QSI 004 & Dwg D3078 A/R Aluminum Rod

240 - START TIME 2:50 O.V.T. 3:20 FINISH: 3:20 M138467.

220 Wing walk A138711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C 162484-2	1	71	0	0
	D3067-1 5030168	2	16	0	0
	D3219-3 161808	4	41	0	0
	D3065-041 5030236	2	8	0	0
200-Large Fab	D3066-1 5012395	4	90	0	0
	D3067-1 5030168	2	16	0	0
	MS20600-AD4W4 5016823	32	1,508	0	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION Mfg Date: 01/12/18 Job No: 170062		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%; border-right: 1px solid black;"> Skid-tube Machining Thermoforming Large Fab </td> <td style="width: 15%; border-right: 1px solid black;"> Cross tube Small Fab Finishing Composite </td> <td style="width: 15%; border-right: 1px solid black;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width: 15%; border-right: 1px solid black;"> Engineering Quality Other </td> <td style="width: 15%;"></td> <td style="width: 15%;"></td> </tr> </table>				Skid-tube Machining Thermoforming Large Fab	Cross tube Small Fab Finishing Composite	Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other		
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Date: _____ D3078 - 042 Start up Operation		QTY Effective : _____ Disposition 		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval									
En Equ Hai Internal Tribal K		FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%; border-right: 1px solid black;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%; border-right: 1px solid black;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence							
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Substation Past Expiry Date Misidentified		Process Improvement Manufacturing Process Past Due		Marks/Chatter OTHER : _____									